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Objective

To obtain a position where I can utilize my thirty+ years of management skills, quality assurance, program development, CNC/manual machining and training experience.

Experience

Big Cat HPV, LLC. (Catrike) (2016 Stanhome Way, Orlando FL, 32804)
2015 - Present

Manufacturing Manager (2015 - Present)

- Manage day to day operations of assembly personnel.
- Improved shipping lead time from 6 weeks to 1 day.
 - Improved process efficiencies.
 - Layout production line properly.
 - Institute TAKT times and cycles times for each operation.
 - Improved line balance
 - Per operator
 - Per workstation
- Reduced headcount from 11 to 9 employees (18%) due to improvements listed above.
- Negotiated hardware savings of \$40,000 per year.
- Performed all Shipping and Receiving requirements.

Faro Technologies Inc. (250 Technology Park, Lake Mary FL, 32746)
1998 - 2015

Manager of Operational Efficiency (2014 - 2015)

- Improve process efficiencies on the production line.
- Improve product flow, Kanban usage and distribution, and documentation.
- Design and manufacture new tooling and fixtures.
- Modify and repair existing tooling and fixtures.
- Rework and repair assembly issues within Production.

Manufacturing Manager (2005 - 2014)

- Manage day to day operations of assembly personnel. Schedule, plan and react to changing/shifting goals and quotas.
- Hire and maintain employees with regard to corporate guidelines and budgets.
- Maintain all processes and procedures to comply with Engineering intent and fulfill best practice ideologies for manufacturability and quality.
- Comply with ISO9000 requirements of documentation and compliance. Key member of all external and internal audits to maintain ISO eligibility.
- Organize, monitor and report the results of pilot builds, product validation and design validations.
- Promote the manufacturability of designs, plan and coordinate the introduction of new product lines as required

- Familiar with Navision and SAP MRP systems.
- Responsible for QPR system (Quality Problem Reports) to find root cause and corrective action of issues within Production and to support issues at 10 global Production and Service centers.
- Liaison between Engineering, Total Quality, Management and Manufacturing.

Other positions held at Faro:

- Machinist – 1998-1999
- Prototype Machinist -1999-2000
- Engineering Technician – 2000-2001
- Senior Mechanical Development Technician – 2001-2002
- Manufacturing Engineer – 2002-2005

Skills

- 35 U.S. Patents, 15 U.S. Applications, and 10+ Global Patents.
- Lean Manufacturing and process improvements to enhance Production from 3 arms a day to 22 arms a day. During this period we went from 15 employees to 48 employees. (Employees increased 3 fold yet efficiency improved 7 fold.)
- Key in Standard Work initiative at Lake Mary division. Utilized best practices of Toyota Production System, Lean Manufacturing, Six Sigma and Single Piece Flow to revamp Manufacturing. Results netted reduction in personnel from 48 to 28 employees occupying 40% less footprint while increasing productivity and quality.
- Winner 2011 of Manufacturer of the Year from Manufacturer's Association of Florida and Manufacturer's Association of Central Florida.
- Product launches through Engineering. Instrumental with introduction into Production. Includes process generation, training, statistical formatting, and reporting.
- Continuous Process updates to coincide with continuous process improvements.
- Gold Member of Power Of One initiative. (Electronic suggestion box)

KenLee Precision. (1731 Patterson Ave, Deland FL, 32724)
1995 – 1998

Production Manager

- Manage day to day operations of fifty plus (50+) CNC Machine operators across all three shifts.
- Schedule, plan and organize workload to best meet customer demand while achieving our target of zero (0) late deliveries.
- Create and enforce processes in accordance with ISO 9002.
- Organize and upkeep Realtrac MRP system to create time studies, workload variables, scheduling and shipping requirements.
- Responsible for all Inventory stock including traceability of materials, cycle counts and all transactions.
- Responsible for all daily Shipping requirements to customers.

National Aerospace Incorporated (Mason Ave, Daytona Beach FL)
1993 - 1995

Production Supervisor

- Manage day to day operations for CNC Machine operators on first shift.
- Set-up and programming of CNC mills.

Smoky Mountain Machine (Asheville, NC)
1991 - 1993

Production Supervisor

- Manage day to day operations for CNC Machine operators on third shift.
- Set-up and programming of CNC mills.

National Aerospace Incorporated (Mason Ave, Daytona Beach Fl)
1988 - 1991

Production Supervisor

- Manage day to day operations for CNC Machine operators on third shift.
- Set-up and programming of CNC mills.